



BP Installation

This guide provides installation instructions for the Breast Plate.

Tools Required

Ratchet, Pliers, 12mm Socket, Torque Wrench

Installation Notes

It is best to have the car on a flat, level surface for the installation of this brace. Ideally, the car should be placed on jack stands. You do not want to install bracing with the car jacked up from one side.

Steps

1. Remove the clips from the stock BP. Gently squeeze with pliers and push up and out of the stock brace (3 places.)



2. Remove the bolts attaching the stock BP using a 12mm socket (4 places.)



3. Remove the bolts attaching the stock piece using a 12mm socket (2 places.)



4. Hold the BP in place with the Cross Bar & welds facing down. Match up the end with the holes for the clips with the location of the stock BP.

5. Install 2 bolts, tighten only 1-2 threads, one each in 2 opposite corners (to hold the BP in place.)

6. Reach up & pull down the plastic clips & click into place (3 places.)



7. Install the remaining bolts using only 1-2 threads (4 places.)

8. Snug all mounting bolts with a ratchet & 12mm socket (6 places.)



9. Torque the mounting bolts to 28 ft/lbs (6 places.) Use enough torque to fully seat the Breast Plate against the car.



Typical order of Installation

1. FSTB
2. RSTB
3. BP or MSMB
4. FMB
5. RLCB
6. RMB

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